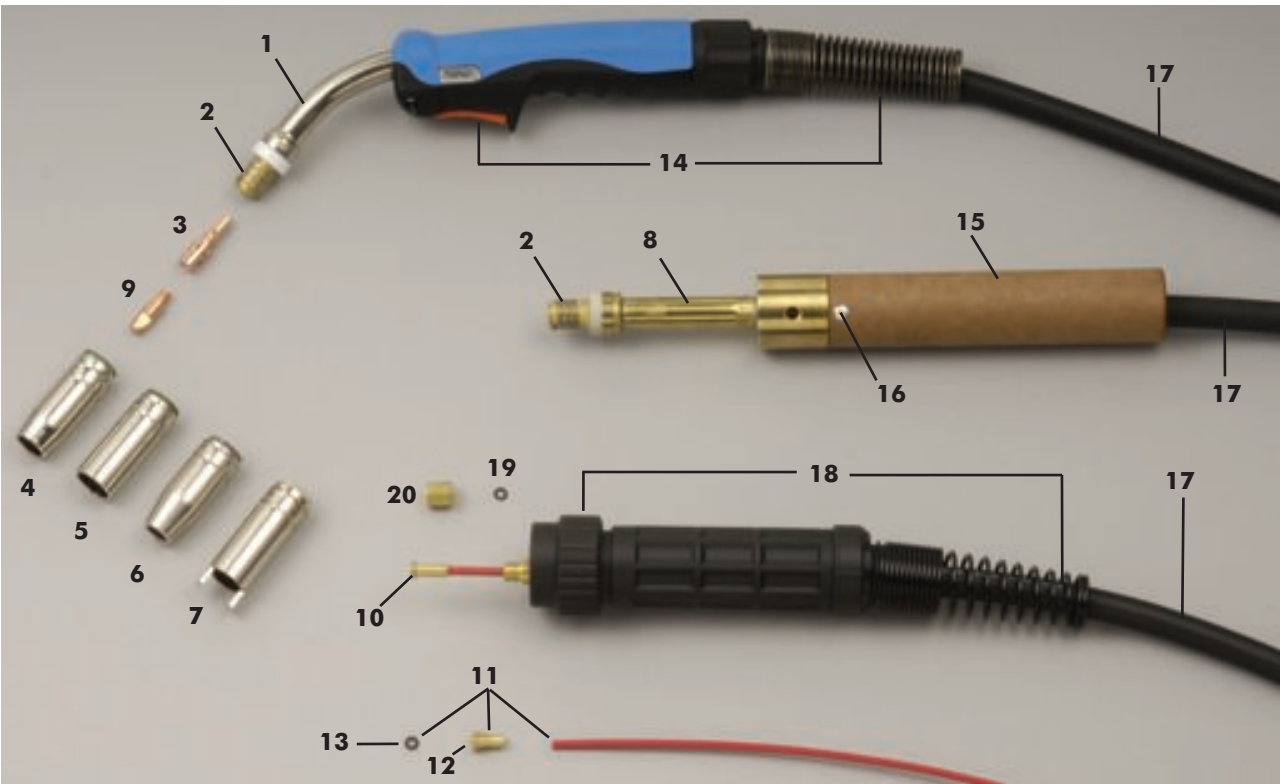




SP250 Mig Welding Torch Air Cooled

Rating 230A Co2 / 200A Mixed Gases @ 60% Duty Cycle - Wire Size 0.6mm to 1.2mm

13



STARPARTS

TORCH PACKAGES			
Item No	Length	Fitting	Switching
SP250-3ER	3mt	Euro	Microswitch
SP250-4ER	4mt	Euro	Microswitch
SP250-5ER	5mt	Euro	Microswitch
SP250-3B	3mt	Euro	Bladeswitch
SP250-4B	4mt	Euro	Bladeswitch
SP250-5B	5mt	Euro	Bladeswitch
SP250-2A	2mt	Euro	Automatic
SP250-3A	3mt	Euro	Automatic

MAIN CONSUMABLES			
Item No	Part No	Description	Pack Qty
1	SP2554	Swan Neck Complete	1
2	SP2557	Shroud Spring	10
3	SP2581	Tip Adaptor M6 Tips	5
	SP2582	Tip Adaptor M8 Tips	5
4	SP2570	Nozzle Conical	5
5	SP2571	Nozzle Cylindrical	5
6	SP2572	Nozzle Tapered	5
7	SP2574	Spot Welding Nozzle	5
8	SP2551	Straight Neck Auto Torch	1

CONTACT TIPS (ECU M6x25mm)			
Item No	Part No	Description	Pack Qty
9	SP2406	0.6mm Steel Wire	25
	SP2408	0.8mm Steel / 0.6mm Alum Wire	25
	SP2409	0.9mm Steel Wire	25
	SP2410	1.0mm Steel / 0.8mm Alum Wire	25
	SP2412	1.2mm Steel / 1.0mm Alum Wire	25
	SP2414	1.2mm Alum Wire	25

CONTACT TIPS (CuCrZr M6x25mm)			
Item No	Part No	Description	Pack Qty
9	SP2508	0.8mm Steel / 0.6mm Alum Wire	25
	SP2509	0.9mm Steel Wire	25
	SP2510	1.0mm Steel / 0.8mm Alum Wire	25
	SP2512	1.2mm Steel / 1.0mm Alum Wire	25

LINERS (Steel Plastic Coated)			
Item No	Part No	Description	Pack Qty
10	SP1539	0.6-0.9mm x 3mt - P.C Blue	1
	SP1549	0.6-0.9mm x 4mt - P.C Blue	1
	SP1559	0.6-0.9mm x 5mt - P.C Blue	1
	SP2432	1.0-1.2mm x 3mt - P.C Red	1
	SP2442	1.0-1.2mm x 4mt - P.C Red	1
	SP2452	1.0-1.2mm x 5mt - P.C Red	1

LINERS (PTFE)			
Item No	Part No	Description	Pack Qty
11	SP1538T	0.6-0.8mm x 3mt - Blue	1
	SP1548T	0.6-0.8mm x 4mt - Blue	1
	SP1558T	0.6-0.8mm x 5mt - Blue	1
	SP2432T	1.0-1.2mm x 3mt - Red	1
	SP2442T	1.0-1.2mm x 4mt - Red	1
	SP2452T	1.0-1.2mm x 5mt - Red	1
12	SP1511	PTFE Liner Collet	5
13	SP1517	PTFE Liner 'O' Ring	10

SECONDARY CONSUMABLES			
Item No	Part No	Description	Pack Qty
14	SP1613	Complete Microswitch Handle c/w Spring	1
	SP1614	Complete Bladeswitch Handle c/w Spring	1
15	SP2576	Auto Handle	1
16	SP2577	Screw for Auto Handle	5
17	SP2402	Cable Assy 2mt	1
	SP2403	Cable Assy 3mt	1
	SP2404	Cable Assy 4mt	1
	SP2405	Cable Assy 5mt	1
18	SP8000	Complete Euro Connection Kit c/w Support	
19	SP1596	Gun Plug 'O' Ring	10
20	SP1597	Liner Retaining Nut	5

• For 8mm Threaded Tips Use SP38 / SP40 Series
 See Page 16 Item No 10

