

HSB SERIES HIGH SPEED BEVELING MACHINES

■ The hydraulic HSB machine can be used either on site or in the workshop. This heavy duty beveler will bevel, face and counterbore individually or simultaneously heavy wall pipes. It will perform repeatable high quality weld preps on most metal pipes including stainless, duplex, superduplex from 6" O.D. up to 60" O.D. in standard.



■ The machine is transportable, easy to install and clamps on the inside diameter of the pipe. It can be easily operated by one operator. When used with the optional profile tracking device, it will machine oval pipes, leaving a root face of a consistent width, which is required when using orbital welding heads.

■ The US HSB series is now recognized worldwide and specifically in UK, USA, Scandinavia, Belgium, France, Spain, Asia, etc.

TECHNICAL SPECIFICATIONS

Capacity	From 6" up to 60"
Machines	US 80 HSB 6" - 10" US 150 HSB 10" - 14" US 150 HSB AR ⁽¹⁾ 6" - 14" US 220 HSB 14" - 22" US 420 HSB 22" - 30" US 420 HSB AR ⁽¹⁾ 14" - 30" US 620 HSB 30" - 38" US 820 HSB 38" - 46" US 1100 HSB 46" - 54" US 1200 HSB 50" - 60"
Operation and performance	- Automatic clamping. - Fully hydraulic driven (feed, clamping, and rotation).
Example	14" x 1" WT ≤ 1 minute

(1) Reduced shaft

