

## BEVELING WORKBENCH BB 3" - 16"

■ This tool allows to perform up to 4 simultaneous machining operations (internal/ external bevels, land, counterboring) on tubes ranging from 88.9 mm O.D. to 430 mm O.D up to 25.4 mm wall thickness.

■ These BB heavy duty pipe bevelling machines have been designed for prefabrication for today's heavy wall pipe thickness

■ It is powered by a 15 kw electric drive with electronical speed adjustment, manuel feed (optional electrical drive) and manual clamping (optional electric drive)

■ High speed machining with carbide inserts

■ Exemple: 323 x 25 mm wall = 2 minutes only.



### OPTIONS

- Semi-automatic clamping
- Semi-automatic feed
- Lubrication
- Chip conveyor
- Independant control panel



Independent control panel

### TECHNICAL SPECIFICATIONS

	Version 1	Version 2
Clamping capacity	75 mm to 430 mm O.D.	75 mm to 430 mm O.D
Machining capacity	88.9 to 406 mm (3" to 16")	88.9 to 406 mm (3" to 16")
Maximum wall thickness	19.5 mm	25,4
Tool bits	Carbide inserts	Carbide inserts
Rotation speed	5 rpm to 200 rpm	5 rpm to 200rpm
Feed stroke	150 mm	150 mm
Electric power	9.2 kw*	15 kw*
Volts	400 volts	400 volts
Weight	1 800 kg	1 900 kg
Dimensions H x l x L	1 850 x 1 200 x 1 950 mm	1 850 x 1 200 x 1 950 mm
		*Depending on configuration