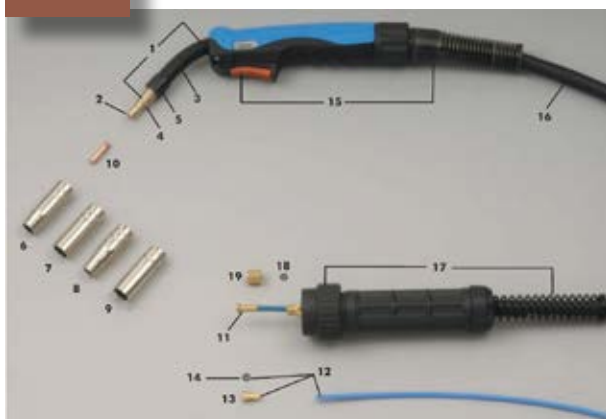


SP150



MAIN CONSUMABLES			
Part No	Part No	Description	Pack Qty
1	SP1554	Swan Neck Complete	1
2	SP1507	Tip Adaptor-Right Hand	5
3	SP1555	Insulation Sleeve	5
4	SP1557	Shroud Spring	10
5	SP1556	Insulator	5
6	SP1570	Nozzle Conical	5
7	SP1571	Nozzle Cylindrical	5
8	SP1572	Nozzle Tapered	5
9	SP1574	Spot Welding Nozzle	5

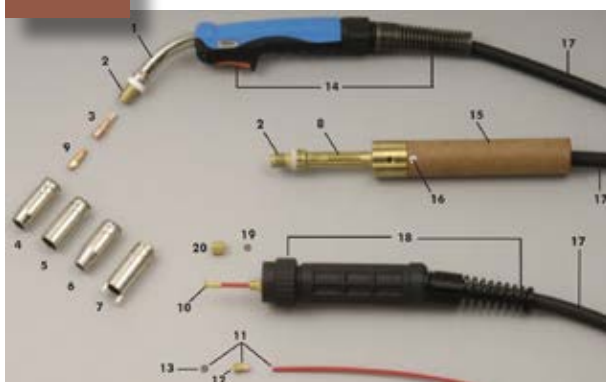
CONTACT TIPS (ECU M6 x 25mm)			
Item No	Part No	Description	Pack Qty
10	SP1506	0.6mm Steel Wire	25
	SP1508	0.8mm Steel / 0.6mm Alum Wire	25
	SP1509	0.9mm Steel Wire	25
	SP1510	1.0mm Steel / 0.8mm Alum Wire	25
	SP1512	1.2mm Steel / 1.0mm Alum Wire	25

LINERS (Steel Plastic Coated)			
Item No	Part No	Description	Pack Qty
11	SP1539	0.6-0.9mm x 3mt - P.C Blue	1
	SP1549	0.6-0.9mm x 4mt - P.C Blue	1
	SP1559	0.6-0.9mm x 5mt - P.C Blue	1
	SP2432	1.0-1.2mm x 3mt - P.C Red	1
	SP2442	1.0-1.2mm x 4mt - P.C Red	1
	SP2452	1.0-1.2mm x 5mt - P.C Red	1

LINERS Continued (PTFE)			
Part No	Part No	Description	Pack Qty
12	SP1538T	0.6-0.8mm x 3mt - Blue	1
	SP1548T	0.6-0.8mm x 4mt - Blue	1
	SP1558T	0.6-0.8mm x 5mt - Blue	1
	SP2432T	1.0-1.2mm x 3mt - Red	1
	SP2442T	1.0-1.2mm x 4mt - Red	1
	SP2452T	1.0-1.2mm x 5mt - Red	1

TORCH PACKAGES			
Part No	Length	Fitting	Switching
SP150-3ER	3mt	Euro	Microswitch
SP150-4ER	4mt	Euro	Microswitch
SP150-5ER	5mt	Euro	Microswitch

SP250



MAIN CONSUMABLES			
Item No	Part No	Description	Pack Qty
1	SP2554	Swan Neck Complete	1
2	SP2557	Shroud Spring	10
3	SP2581	Tip Adaptor M6 Tips	5
	SP2582 *	Tip Adaptor M8 Tips	5
4	SP2570	Nozzle Conical	5
5	SP2571	Nozzle Cylindrical	5
6	SP2572	Nozzle Tapered	5
7	SP2574	Spot Welding Nozzle	5
8	SP2551	Straight Neck Auto Torch	1

CONTACT TIPS (ECU M6x25mm)			
Item No	Part No	Description	Pack Qty
9	SP2406	0.6mm Steel Wire	25
	SP2408	0.8mm Steel / 0.6mm Alum Wire	25
	SP2409	0.9mm Steel Wire	25
	SP2410	1.0mm Steel / 0.8mm Alum Wire	25
	SP2412	1.2mm Steel / 1.0mm Alum Wire	25
	SP2414	1.2mm Alum Wire	25

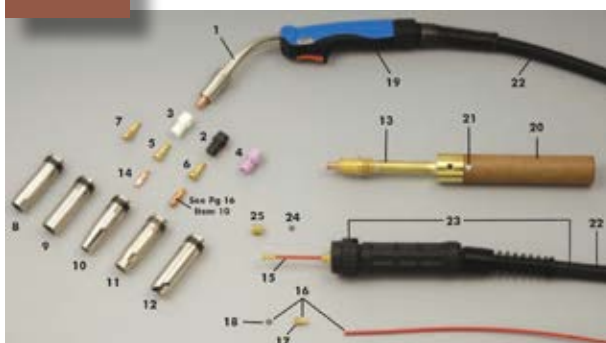
CONTACT TIPS (CuCrZr M6x25mm)			
Item No	Part No	Description	Pack Qty
9	SP2508	0.8mm Steel / 0.6mm Alum Wire	25
	SP2509	0.9mm Steel Wire	25
	SP2510	1.0mm Steel / 0.8mm Alum Wire	25
	SP2512	1.2mm Steel / 1.0mm Alum Wire	25

LINERS (Steel Plastic Coated)			
Item No	Part No	Description	Pack Qty
10	SP1539	0.6-0.9mm x 3mt - P.C Blue	1
	SP1549	0.6-0.9mm x 4mt - P.C Blue	1
	SP1559	0.6-0.9mm x 5mt - P.C Blue	1
	SP2432	1.0-1.2mm x 3mt - P.C Red	1
	SP2442	1.0-1.2mm x 4mt - P.C Red	1
	SP2452	1.0-1.2mm x 5mt - P.C Red	1

LINERS (PTFE)			
Item No	Part No	Description	Pack Qty
11	SP1538T	0.6-0.8mm x 3mt - Blue	1
	SP1548T	0.6-0.8mm x 4mt - Blue	1
	SP1558T	0.6-0.8mm x 5mt - Blue	1
	SP2432T	1.0-1.2mm x 3mt - Red	1
	SP2442T	1.0-1.2mm x 4mt - Red	1
	SP2452T	1.0-1.2mm x 5mt - Red	1

TORCH PACKAGES			
Item No	Length	Fitting	Switching
SP250-3ER	3mt	Euro	Microswitch
SP250-4ER	4mt	Euro	Microswitch
SP250-5ER	5mt	Euro	Microswitch

SP360



MAIN CONSUMABLES			
Item No	Part No	Description	Pack Qty
1	SP3654	Swan Neck Complete	1
2	SP3658	Diffuser Black	5
3	SP3658W	Diffuser White	5
4	SP3658C	Diffuser Ceramic	5
5	SP3681	Tip Adaptor Short M6 Tips	5
6	SP3683 *	Tip Adaptor Short M8 Tips	5
7	SP3682	Tip Adaptor Long M6 Tips	5
8	SP3684 *	Tip Adaptor Long M8 Tips	5
9	SP3670	Nozzle Conical	5
10	SP3671	Nozzle Cylindrical	5
11	SP3672	Nozzle Tapered	5
12	SP3673	Nozzle Bottle	5
13	SP3674	Spot Welding Nozzle	5
13	SP2651	Straight Neck for Automatic Torch	1
	SP2651-45	45" Neck for Automatic Torch	5

CONTACT TIPS (ECU M6x25mm)			
Item No	Part No	Description	Pack Qty
14	SP2406	0.6mm Steel Wire	25
	SP2408	0.8mm Steel / 0.6mm Alum Wire	25
	SP2409	0.9mm Steel Wire	25
	SP2410	1.0mm Steel / 0.8mm Alum Wire	25
	SP2412	1.2mm Steel / 1.0mm Alum Wire	25
	SP2414	1.2mm Alum Wire	25
	SP2416	1.6mm Steel Wire	25

CONTACT TIPS (CuCrZr M6x25mm)			
Item No	Part No	Description	Pack Qty
14	SP2508	0.8mm Steel / 0.6mm Alum Wire	25
	SP2509	0.9mm Steel Wire	25
	SP2510	1.0mm Steel / 0.8mm Alum Wire	25
	SP2512	1.2mm Steel / 1.0mm Alum Wire	25
	SP2516	1.6mm Steel Wire	25

LINERS (Steel Plastic Coated)			
Item No	Part No	Description	Pack Qty
15	SP1539	0.6-0.9mm x 3mt - P.C Blue	1
	SP1549	0.6-0.9mm x 4mt - P.C Blue	1
	SP1559	0.6-0.9mm x 5mt - P.C Blue	1
	SP2432	1.0-1.2mm x 3mt - P.C Red	1
	SP2442	1.0-1.2mm x 4mt - P.C Red	1
	SP2452	1.0-1.2mm x 5mt - P.C Red	1
	SP2436	1.6mm x 3mt - P.C Yellow	1
	SP2446	1.6mm x 4mt - P.C Yellow	1
	SP2456	1.6mm x 5mt - P.C Yellow	1

LINERS (PTFE)			
Item No	Part No	Description	Pack Qty
16	SP1538T	0.6-0.8mm x 3mt - Blue	1
	SP1548T	0.6-0.8mm x 4mt - Blue	1
	SP1558T	0.6-0.8mm x 5mt - Blue	1
	SP2432T	1.0-1.2mm x 3mt - Red	1
	SP2442T	1.0-1.2mm x 4mt - Red	1
	SP2452T	1.0-1.2mm x 5mt - Red	1
	SP2436T	1.6mm x 3mt - Yellow	1
	SP2446T	1.6mm x 4mt - Yellow	1
	SP2456T	1.6mm x 5mt - Yellow	1

TORCH PACKAGES			
Item No	Length	Fitting	Switching
SP360-3ER	3mt	Euro	Microswitch
SP360-4ER	4mt	Euro	Microswitch
SP360-5ER	5mt	Euro	Microswitch

**SP2442CT - Carbon Teflon with End Load Spiral
1 to 1.2 x 4.5m**

■ For aluminium, alloys and stainless welding.

TORCH PACKAGES

Part No	Length	Fitting	Switching
SP400-3B	3mt	Euro	Bladeswitch
SP400-4B	4mt	Euro	Bladeswitch
SP400-5B	5mt	Euro	Bladeswitch

MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	SP4002	Swan Neck	
2	SP4058	Diffuser Black	5
3	SP4005	Tip Adaptor	5
4	SP4070	Nozzle Conical	5
	SP4071	Nozzle Cylindrical	5
	SP4072	Nozzle Tapered	5

CONTACT TIPS

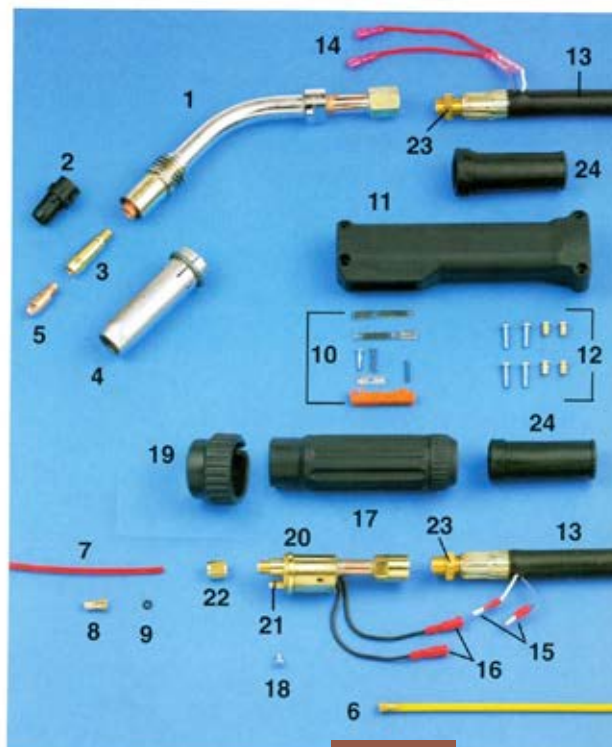
Standard & CuCrZr

5	SP3808	Std. 0.8mm / 0.6mm Alum.	25
	SP3809	Std. 0.9mm	25
	SP3810	Std. 1.0mm / 0.8mm Alum.	25
	SP3812	Std. 1.2mm / 1.0mm Alum.	25
	SP3814	Std. 1.4mm / 1.2mm Alum.	25
	SP3816	Std. 1.6mm	25
	SP3820	Std. 2.0mm	25
	SP3824	Std. 2.4mm	25
	SP4008	CuCrZr 0.8mm / 0.6mm Alum.	25
	SP4010	CuCrZr 1.0mm / 0.8mm Alum.	25
	SP4012	CuCrZr 1.2mm / 1.0mm Alum.	25
	SP4016	CuCrZr 1.6mm	25

LINERS

Steel & Teflon

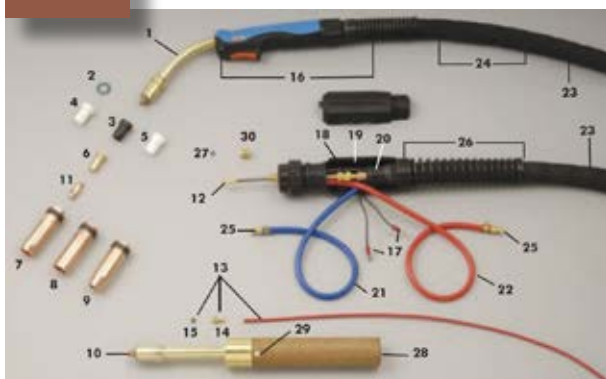
6	SP1539	Steel 0.6 - 0.9mm x 3mt	
	SP1549	Steel 0.6 - 0.9mm x 4mt	
	SP1559	Steel 0.6 - 0.9mm x 5mt	
	SP2432	Steel 1.0 - 1.2mm x 3mt	
	SP2442	Steel 1.0 - 1.2mm x 4mt	
	SP2452	Steel 1.0 - 1.2mm x 5mt	
	SP2436	Steel 1.6mm x 3mt	
	SP2446	Steel 1.6mm x 4mt	
	SP2456	Steel 1.6mm x 5mt	
	SP4034	Plain 2.0 - 2.4mm x 3mt	
	SP4044	Plain 2.0 - 2.4mm x 4mt	
	SP4045	Plain 2.0 - 2.4mm x 5mt	



SP40

7	SP1538T	Teflon 0.6 - 0.8mm x 3mt	
	SP1548T	Teflon 0.6 - 0.8mm x 4mt	
	SP1558T	Teflon 0.6 - 0.8mm x 5mt	
	SP2432T	Teflon 1.0 - 1.2mm x 3mt	
	SP2442T	Teflon 1.0 - 1.2mm x 4mt	
	SP2452T	Teflon 1.0 - 1.2mm x 5mt	
	SP2436T	Teflon 1.6mm x 3mt	
	SP2446T	Teflon 1.6mm x 4mt	
	SP2456T	Teflon 1.6mm x 5mt	
8	SP1511	Teflon Liner Collet 0.6-1.2mm	5
	SP1511-47	Teflon Liner Collet 1.6mm	5
9	SP1517	Teflon Liner 'O' Ring	10

SP501



MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	SP5054	Swan Neck	1
2	SP4055	Insulating Washer	10
3	SP3858	Diffuser Black	5
4	SP3858W	Diffuser White	5
5	SP3858C	Diffuser Ceramic	5
6	SP4081	Tip Adaptor Short M8 Tips	5
	SP4082	Tip Adaptor M6 Tips	5
	SP4083	Tip Adaptor Long M8 Tips	5
7	SP2670	Nozzle Conical	5
8	SP2671	Nozzle Cylindrical	5
9	SP2672	Nozzle Tapered	5
10	SP5051	Straight Neck Automatic	1

CONTACT TIPS (ECU M8x30mm)

11	SP3808	0.8mm Steel / 0.6mm Alum Wire	25
	SP3809	0.9mm Steel Wire	25
	SP3810	1.0mm Steel / 0.8mm Alum Wire	25
	SP3812	1.2mm Steel / 1.0mm Alum Wire	25
	SP3814	1.2mm Alum Wire	25
	SP3816	1.6mm Steel Wire	25
	SP3820	2.0mm Steel Wire	25
	SP3824	2.4mm Steel Wire	25
11	SP4008	0.8mm Steel / 0.6mm Alum Wire	25
	SP4010	1.0mm Steel / 0.8mm Alum Wire	25
	SP4012	1.2mm Steel / 1.0mm Alum Wire	25
	SP4014	1.2mm Alum Wire	25
	SP4016	1.6mm Steel Wire	25

LINERS (Steel)

Item No	Part No	Description	Pack Qty
12	SP3531	Steel 0.8-1.0mm x 3mt	1
	SP3541	Steel 0.8-1.0mm x 4mt	1
	SP3532	Steel 1.2mm x 3mt	1
	SP3542	Steel 1.2mm x 4mt	1
	SP3536	Steel 1.6mm x 3mt	1
	SP3546	Steel 1.6mm x 4mt	1

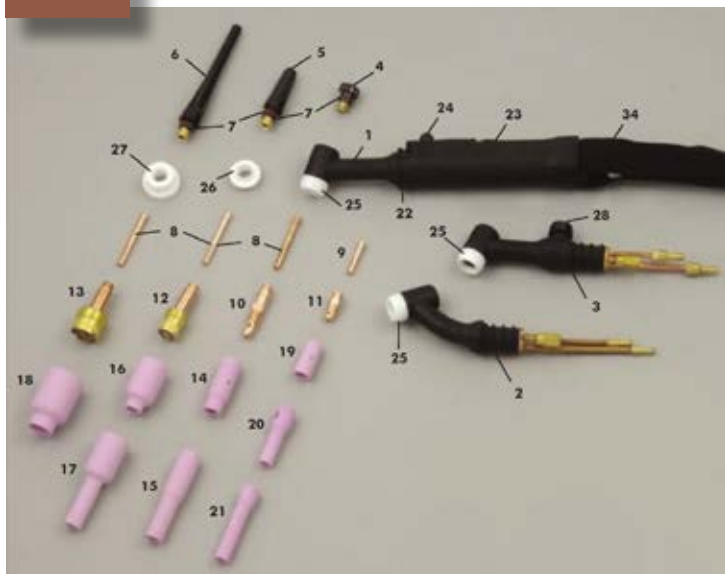
LINERS (PTFE)

13	SP2432T	PTFE 1.0-1.2mm x 3mt	1
	SP2442T	PTFE 1.0-1.2mm x 4mt	1
	SP2436T	PTFE 1.6mm x 3mt	1
	SP2446T	PTFE 1.6mm x 4mt	1
14	SP1511	PTFE Liner Collet 0.6-1.2mm	5
	SP1511-47	PTFE Liner Collet 1.6mm	5
15	SP1517	PTFE Liner 'O' Ring	10

TORCH PACKAGES

Item No	Length	Fitting	Switching
SP501-3ER	3mt	Euro	Microswitch
SP501-4ER	4mt	Euro	Microswitch

WP18



MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP18	Rigid Torch Body	1
2	WP18F	Flexible Torch Body	1
3	WP18V	Torch Body c/w Argon Valve	1
4	57Y04	Short Back Cap	1
5	300M	Medium Back Cap	1
6	57Y02	Long Back Cap	1
7	98W18	Back Cap 'O' Ring	10

COLLETS

8	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
	54N20	Standard 5/32" (4.0mm)	5
9	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5
	10N25S	Stubby 1/8" (3.2mm)	5

COLLET BODIES

10	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
	10N28	Standard 1/8" (3.2mm)	5
	406488	Standard 5/32" (4.0mm)	5
11	17CB20	Stubby .020" - 1/8" (0.5 - 3.2mm)	5

GAS LENS BODIES

12	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
	45V27	Standard 1/8" (3.2mm)	1
	45V28	Standard 5/32" (4.0mm)	1
13	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1
	995795	Large Dia 1/8" (3.2mm)	1
	45V63	Large Dia 5/32" (4.0mm)	1

CERAMIC CUPS

14	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
15	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

GAS LENS CUPS

16	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
17	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
18	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

CERAMIC CUPS FOR USE WITH ITEM 11

19	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
20	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
21	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

WP26



MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP26	Rigid Torch Body	1
2	WP26F	Flexible Torch Body	1
3	WP26FV	Flexible Torch Body c/w Argon Valve	1
4	WP26V	Torch Body c/w Argon Valve	1
5	57Y04	Short Back Cap	1
6	300M	Medium Back Cap	1
7	57Y02	Long Back Cap	1
8	98W18	Back Cap 'O' Ring	10

COLLETS

9	10N21	Standard .020" (0.5mm)	5
	10N22	Standard .040" (1.0mm)	5
	10N23	Standard 1/16" (1.6mm)	5
	10N26	Standard 5/64" (2.0mm)	5
	10N24	Standard 3/32" (2.4mm)	5
	10N25	Standard 1/8" (3.2mm)	5
10	10N21S	Stubby .020" (0.5mm)	5
	10N22S	Stubby .040" (1.0mm)	5
	10N23S	Stubby 1/16" (1.6mm)	5
	10N24S	Stubby 3/32" (2.4mm)	5
	10N25S	Stubby 1/8" (3.2mm)	5

COLLET BODIES

11	10N29	Standard .020" (0.5mm)	5
	10N30	Standard .040" (1.0mm)	5
	10N31	Standard 1/16" (1.6mm)	5
	10N32	Standard 3/32" (2.4mm)	5
	10N28	Standard 1/8" (3.2mm)	5
12	17CB20	Stubby .020" - 1/8" (0.5 - 3.2mm)	5

GAS LENS BODIES

13	45V29	Standard .020" (0.5mm)	1
	45V24	Standard .040" (1.0mm)	1
	45V25	Standard 1/16" (1.6mm)	1
	45V26	Standard 3/32" (2.4mm)	1
	45V27	Standard 1/8" (3.2mm)	1
14	45V0204	Large Dia .020"-.040" (0.5 - 1.0mm)	1
	45V116	Large Dia 1/16" (1.6mm)	1
	45V64	Large Dia 3/32" (2.4mm)	1
	995795	Large Dia 1/8" (3.2mm)	1

CERAMIC CUPS

15	10N50	Standard Cup 1/4" Bore	10
	10N49	Standard Cup 5/16" Bore	10
	10N48	Standard Cup 3/8" Bore	10
	10N47	Standard Cup 7/16" Bore	10
	10N46	Standard Cup 1/2" Bore	10
	10N45	Standard Cup 5/8" Bore	10
	10N44	Standard Cup 3/4" Bore	10
16	10N50L	Long Cup 1/4" Bore	10
	10N49L	Long Cup 5/16" Bore	10
	10N48L	Long Cup 3/8" Bore	10
	10N47L	Long Cup 7/16" Bore	10

GAS LENS CUPS

Item No	Part No	Description	Pack Qty
17	54N18	Standard Cup 1/4" Bore	10
	54N17	Standard Cup 5/16" Bore	10
	54N16	Standard Cup 3/8" Bore	10
	54N15	Standard Cup 7/16" Bore	10
	54N14	Standard Cup 1/2" Bore	10
	54N19	Standard Cup 11/16" Bore	10
18	54N17L	Long Cup 5/16" Bore	10
	54N16L	Long Cup 3/8" Bore	10
	54N15L	Long Cup 7/16" Bore	10
	54N14L	Long Cup 1/2" Bore	10
19	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5

CERAMIC CUPS FOR USE WITH ITEM 12

20	13N08	Standard Cup 1/4" Bore	10
	13N09	Standard Cup 5/16" Bore	10
	13N10	Standard Cup 3/8" Bore	10
	13N11	Standard Cup 7/16" Bore	10
	13N12	Standard Cup 1/2" Bore	10
	13N13	Standard Cup 5/8" Bore	10
21	796F70	Long Cup 3/16" Bore	10
	796F71	Long Cup 1/4" Bore	10
	796F72	Long Cup 5/16" Bore	10
	796F73	Long Cup 3/8" Bore	10
22	796F74	X - Long Cup 3/16" Bore	10
	796F75	X - Long Cup 1/4" Bore	10
	796F76	X - Long Cup 5/16" Bore	10
	796F77	X - Long Cup 3/8" Bore	10

Parts Available for:

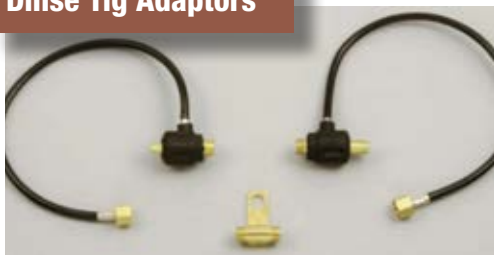
WP9, 9F, 9P & 9V
WP17, 17F, 17FV & 17V
WP18P Machine Torch
WP18 Super Cooled
WP20, 20F & 20P
WP24, WP24W

Tungsten Electrodes



Part #	Product
2% Thoriated Red Tip Tungsten For Mild Steel & Stainless Steel	
TE001	Tungsten 2% Thoriated 1.6mm
TE002	Tungsten 2% Thoriated 2.4mm
TE003	Tungsten 2% Thoriated 3.2mm
Rare Earth Turquoise Tip Tungsten For Mild Steel, Stainless Steel & Aluminium	
TE001	Tungsten Rare Earth 2.4mm
Zirconiated White Tip Tungsten For Aluminium	
ZTE001	Zirconiated Tungsten 1.6mm
ZTE002	Zirconiated Tungsten 2.4mm
ZTE003	Zirconiated Tungsten 3.2mm

Dinse Tig Adaptors



Part #	Product
D1625-1-1	Adaptor 10/25 – 3/8" RH
D3595-1	Adaptor 35/95 – 3/8" RH
0315012	A600 Lug Adaptor – 3/8" RH

Tig Fittings & Couplers



Part #	Product
11N22	Hose Tail 5/8" x 8mm
SP3526	Quick Coupler Nipple
SP3529	Panel Mount Quick Coupler
48N22	7/8" UNF Male Nut RH
10N18	7/8" UNF Male Nut LH
136Z08	5/8" UNF Male Nut RH
11N83	5/8" UNF Male Nut LH

Tungsten Grinder



Part #	Product
TG001	Tungsten Grinder 220V c/w 1.6, 2.4 & 3.2mm Collet
TGC001	Collet 1.6mm
TGC002	Collet 2.4mm
TGC003	Collet 3.2mm
TGC004	Collet 4.0mm
TGC005	Collet 5.0mm
TGW001	Diamond Wheel
TGCA001	Tungsten Grinder Chuck