

OZEN MIG UNITS



GDC Mig Unit Range

CE

Part #	Product
GDC250	OZEN GDC 250A 380Volt Gas Cooled Mig Unit - Compact
GDC360	OZEN GDC 350A 380Volt Gas Cooled Mig Unit - Compact
GDC360V	OZEN GDC 350A 380Volt Gas Cooled Mig Unit – Separate Feeder
GDC400V	OZEN GDC 400A 380Volt Gas Cooled Mig Unit – Separate Feeder



Comes complete with Mig Torch, Return Cable, Rotatable Device, & Flowmeter
5M Interconnecting Cable Included For Units With Separate Wire Feeder Units

Technical Specifications	GDC250	GDC360 & 360V	GDC400V
SUPPLY VOLTAGE	3 * 380 V / 50-60 Hz	3 * 380 V / 50-60 Hz	3 * 380 V / 50-60 Hz
MAX. CT PRIMARY	15	23,5	29
MAX. INPUT POWER	10.5 KVA	15.5 KVA	19.5 KVA
OPEN CIRCUIT VOLTAGE	15-40 V	17-44 V	18-47 V
Current Range	30 to 250 A	35-350 A	40-400 A
Welding current 60% DUTY CYCLE (40°C)	250	350	400
WELDING CURRENT 100% DUTY CYCLE (40°C)	180	250	300
FUSE	20	32A	40
INSULATION CLASS	H	H	H
PROTECTION CLASS	IP21	IP21	IP21
TORCH COOLING	Air	Air / Air	Air / Air
STEEL AND STAINLESS STEEL FOR	0.8 to 1.0 mm	0.8 to 1.0 mm	1.0 to 1.2 mm
ALUMINUM	0.8 to 1.0 mm	1.0 to 1.2 mm	1.0 to 1.2 - 1.6 mm
WEIGHT	98 KG	119.5 KG	178 KG
DIMENSIONS (LxWxH)	395x830x820 mm	445x850x870 mm	495x960x1280 mm

- Suitable to weld all materials including flux cord and aluminium wires.
- Equipped with additional 220V supply for Co2 gas heater.
- Solid four wheel drive feet system.
- Equipped standard with digital volt and amp display indicators.
- 21 Position selection switches offers a wide current range with precise control increments.
- Units equipped standard with 2 stroke, 4 stroke and spot welding functions