

WP27A & WP27B CONSUMABLES

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MAIN CONSUMABLES

Item No	Part No	Description	Pack Qty
1	WP27A	Torch Body - 9" Long	1
1a	WP27B	Torch Body - 20" Long	1
2	27-13A	Shaft Assy for 9" Body	1
3	27-13B	Shaft Assy for 20" Body	1
4	57N76	Metal Nozzle Adaptor	1

COLLETS

5	57N45	.040" (1.0mm)	2
	57N46	1/16" (1.6mm)	2
	57N47	3/32" (2.4mm)	2
	57N48	1/8" (3.2mm)	2
	57N49	5/32" (4.0mm)	2
	57N50	3/16" (4.8mm)	2
	57N51	1/4" (6.4mm)	2

GAS LENS BODIES

6	49V22	.040" (1.0mm)	1
	49V23	1/16" (1.6mm)	1
	49V24	3/32" (2.4mm)	1
	49V25	1/8" (3.2mm)	1
	49V26	5/32" (4.0mm)	1
	49V27	3/16" (4.8mm)	1
	49V28	1/4" (6.4mm)	1

CERAMIC & METAL CUPS

7	57N75	Large Dia Cup 3/8" Bore	5
	57N74	Large Dia Cup 1/2" Bore	5
	53N88	Large Dia Cup 5/8" Bore	5
	53N87	Large Dia Cup 3/4" Bore	5
	53N89	Large Dia Cup 15/16" Bore Short Length	5
8	57N78	Metal Cup 5/8" Bore	1
	57N77	Metal Cup 3/4" Bore	1

SECONDARY CONSUMABLES

Item No	Part No	Description	Pack Qty
9	27-10A	9" Barrel Assy	1
9a	27-10B	20" Barrel Assy	1
10	27-12	Insulating Boot	1
11	27R32	32 DP Rack for B Type	1
	27R24	24 DP Rack for B Type	1
12	18R-1	Barrel Retaining Screw	2
13	27-OR	'O' Ring Kit	1
14	57N56	Gasket	5
15	40V84R-3	Power Cable Assy 3ft - 3/8" Bsp	1
	40V84R	Power Cable Assy 12.5ft - 3/8" Bsp	1
	40V84RL	Power Cable Assy 25ft - 3/8" Bsp	1
16	40V82R-3	Argon Hose Assy 3ft - 3/8" Bsp	1
	40V82R	Argon Hose Assy 12.5ft - 3/8" Bsp	1
	40V82RL	Argon Hose Assy 25ft - 3/8" Bsp	1
17	40V83R-3	Water Hose Assy 3ft - 3/8" Bsp	1
	40V83R	Water Hose Assy 12.5ft - 3/8" Bsp	1
	40V83RL	Water Hose Assy 25ft - 3/8" Bsp	1
18	0315071	Insulation Boot	5
19	6091	Neoprene Protective Cover	1 mtr
20	ZC1826-2B	2ft Zipper Cover	1
	ZC1826-10B	10ft Zipper Cover	1
	ZC1826-22B	22ft Zipper Cover	1

