

Twin Hoses for Acetylene & Oxygen

IMPORTANT NOTE: Grade "R" welding hose is for use with acetylene only as specified by the RMA-CGA Hose Standard. "T" Grade hose must be used with all other gases.

WARNING: Do not exceed the maximum working pressures (regulator setting) listed for the hoses during welding and cutting operations.

- Oxygen150 PSIG Maximum
- Acetylene15 PSIG Maximum
- Propane, Propylene, MAPP® & all other Fuel Gases40 PSIG Maximum



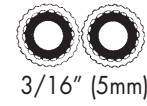


In-Service Caution: The user is first cautioned to shut off the gases at the torch and then at the regulators or supply source when the torch will not be used for periods in excess of 30 minutes in order to limit permeation of gas through the hose wall.

TWO-IN-ONE "R" GRADE HOSE FOR ACETYLENE ONLY

Oxygen-Green

Acetylene-Red

Stock No.	Length	Diameter	Weight (lbs. & kg)	Connections		Use With Torch Series	I.D. Size
				To Regulators	To Torches		
RL1131	25 ft. (7.6m)	1/4" (6mm)	6-1/2 (2.9kg)	R11 (Oxygen)	R11 (Oxygen)	DG, SC, SW	 1/4" (6mm)
				R12 (Fuel)	R12 (Fuel)		
				9/16"-18 ("B")	9/16"-18 ("B")		
RL921	12-1/2 ft. (3.8m)	3/16" (5mm)	2-3/4 (1.2kg)	R13D (Oxygen)	R13D (Oxygen)	DG, MW, CW	 3/16" (5mm)
				R14D (Fuel)	R14D (Fuel)		
RL935	20 ft. (6.1m)	3/16" (5mm)	4 (1.8kg)	9/16"-18 ("B")	9/16"-18 ("B")		
RL931	25 ft. (7.6m)	3/16" (5mm)	5 (2.2kg)				
RA921	12-1/2 ft. (3.8m)	3/16" (5mm)	2-1/2 (1.1kg)	R13D (Oxygen)	R13 (Oxygen)	AW	 3/16" (5mm)
				R14D (Fuel)	R14 (Fuel)		
				9/16"-18 ("B")	3/8"-24 ("A")		


R-GRADE

Hoses

TWO-IN-ONE "T" GRADE HOSE FOR USE WITH FUEL GASES (LP OR ACETYLENE GAS)

Oxygen-Green

LP/Acetylene-Red

Stock No.	Length	Diameter	Weight (lbs. & kg)	Connections		Use With Torch Series	I.D. Size
				To Regulators	To Torches		
TRL1131	25 ft. (7.6m)	1/4" (6mm)	6-1/2 (2.9kg)	R11 (Oxygen)	R11 (Oxygen)	DG, SC, SW	 1/4" (6mm)
				R12 (Fuel)	R12 (Fuel)		
				9/16"-18 ("B")	9/16"-18 ("B")		


T-GRADE

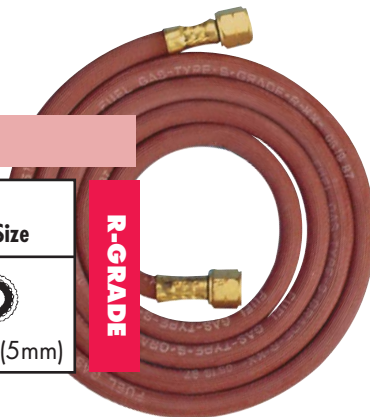


Single Hoses For Acetylene

IMPORTANT NOTE: The Grade "R" hose is for use with acetylene only as specified by the RMA-CGA Hose Standard. "T" Grade hose must be used with all other gases.

SINGLE "R" GRADE HOSES FOR ACETYLENE ONLY - Red Hose

Stock No.	Length	Diameter	Weight (lbs.)	Connections	Use With Torches	I.D. Size
RL121	12-1/2 ft. (3.8m)	3/16" (5mm)	1-1/4 (.55kg)	9/16"-18 LH ("B")	NE180 Handi-Heat	 3/16" (5mm)



Single Hoses


SINGLE HOSE - Inert Gas - Black Hose

Stock No.	Use For	Length	Diameter	Connections	INERT
7294-1	Inert Gas	6 ft. (1.8m)	1/4" (6mm)	5/8"-18 RH Male	



SINGLE HOSE FOR NITROGEN

Heavy Duty Charging Hose for use with Nitrogen for HVAC Purging Applications

Stock No.	Length	Connections		Use With Regulators	I.D. Size	INERT
		to Regulator	to A/C Unit			
RL260	6 ft. (1.8m)	7/16"-20 RH Internal	7/16"-20 RH w/core	30-450-580 depress to open Schraeder Valve	 1/4" (6mm)	



LITTLE TORCH™ REPLACEMENT HOSES

Stock No.	Length	Hose Type
13254-1-8	8'	Oxygen
13254-3-8	8'	Any Fuel
13254-4-8	8'	Oxygen/Fuel



NOTE: "B" - 9/16" Hose Fittings.
Replacement hoses Include Installation tool 7799 and Ferrule 7582.

QUICKBRAZE™ REPLACEMENT HOSES

Stock No.	Length	Hose Type	Hose Fittings
14777-4-10	10'	Oxygen/Fuel	"A"- 3/8"
14778-4-10	10'	Oxygen/Fuel	"B"- 9/16"



NOTE: "A" & "B" - 9/16" Hose Fittings.
Replacement hoses Include Installation tool 7799 and Ferrule 7582.

Kevlar® Brazing Hose



14779-4-10
"A" & "B" Fitting Twin Hose
3/8" and 9/16"
Female Connections

Kevlar® Hose Features & Benefits

Extremely durable, heat resistant, light weight and flexible. Excellent for repetitious brazing operations. (Not recommended for use with cutting attachment.)

NOTE: For AW1A Handle only.

Hoses