

LONGEST LASTING TIPS YOU CAN BUY

Whatever your application, whatever your fuel gas, there's a Smith Slicer™ tip to provide fast, economical and quality cutting. Soft seats are not prone to damage like metal-to-metal seats, providing consistent seating and much longer life than metal to metal seats.

Authentic Smith tips must be used and accompany Smith torches to qualify for warranty repair. Aftermarket tips are often the cause of poor performance or malfunction.

Wide Variety of Fuel Gases

Select from quality tips for dependable performance with: acetylene, propane, propane base gases, propylene, natural gas and many more.

Wide Range of Tip Styles & Sizes

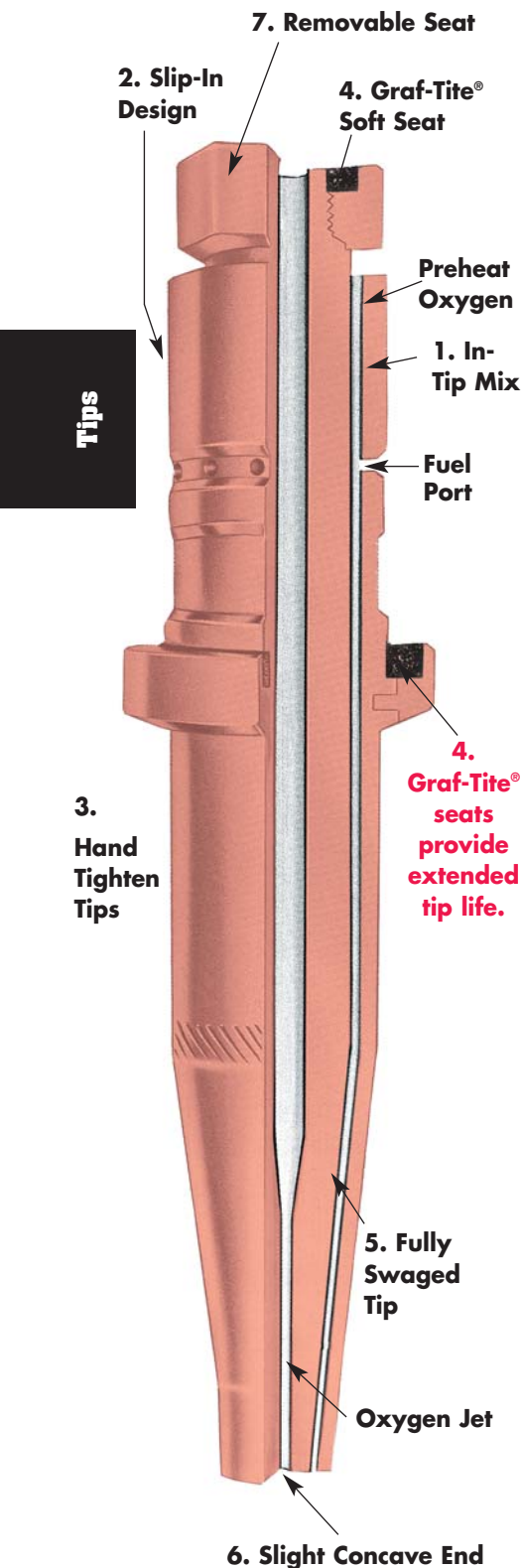
Select the tip to match the job. It's faster, gives a cleaner cut, saves on cleanup and machining, saves gas and cuts expensive labor time.

These tips are for: hand cutting, machine cutting, heavy cutting - up to 24" (610mm), gouging, bulkhead cutting, bevel cutting, heating, rivet cutting, piercing, thin plate cutting, flue cutting, rivet washing, rivet blowing, welding and riser cutting. Several different sizes cover the complete range from thin sheet metal (less than 1/8" - 3mm) up to 24" (610mm) thick steel.

FEATURE BENEFITS

- 1 In-Tip Mix Provides Added Resistance to Flashback**
Each tip is a precision engineered mixer for combining preheat oxygen and fuel gas to attain maximum efficiency.
- 2 Slip-In Design Saves Time and Money**
Quick, easy tip change encourages use of right tip for the job.
- 3 Hand Tighten Tips - No Wrench Needed!**
After the first tightening with a wrench, all that's needed to seat the tip snugly is hand-tightening. No need to search for a wrench to change tips; threads on tip nut won't be stripped by over-tightening.
- 4 Soft Graf-Tite® Flexible Seats End Reseating Repairs**
Compressible soft seats are practically indestructible and they withstand very high temperatures, resulting in longer tip life.
- 5 Fully Swaged Tip Minimizes Gas Turbulence**
Mirror smooth gas passages deliver stable gas flows for high heat transfer, fast starts and clean cuts, also, minimizes slag build-up, and reduces clean-up time.
- 6 Concave Shaped Tip End**
Reduces backfire and resists flameout when making accidental contact with base metal during cutting operations.
- 7 Removable High Pressure Seat**
Allows cleaning from back of tip.

100% FLAME TESTED AND INSPECTED



Guide For Heavy & Medium Duty Tips

Heavy Duty SC Series Tips

ACETYLENE	PROPYLENE	PROPANE	NAT. GAS
SC12	SC60	SC46	
SC56*		SC40	
		SC50*	

NOTE: Last digit in tip part number indicates tip size. i.e. - SC12-3 has Size 3 cutting orifice.

CAUTION: When using liquid oxygen, tips may require greater gas volume than a single cylinder is capable of producing. External evaporators or manifolding multiple cylinders may be necessary to supply sufficient gas flows.

Tips

Medium Duty MC Series Tips

MC12	MC60	MC40
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**ONE
PIECE**

* Heavy Duty Preheat
** High Speed Cutting

TIP SERIES	APPLICATIONS AND CHARACTERISTICS
SC12, MC12	General cutting operations, medium preheat.
SC46	Dirty, heavily coated metals. Rugged use (scrapping, heavy construction). Used where excessive reflected heat is present.
SC56	Dirty, coated metal. Heavy preheat for faster starts. CAUTION: Manifolding may be necessary for large tips with acetylene.
SC50	Coated metals. Heavy preheat for faster starts. Excellent for scrapping operations.
SC40, 60 MC40, 60	General cutting operations, medium preheat.

TIP CHART INFORMATION

PRESSURE AND FLOW DATA: Cutting data charts are intended as a guide for quality cutting. The data was gathered under ideal shop conditions and on new, clean steel using three-hose machine cutting torches mounted on a portable cutting machine. All pressure settings are flowing pressures. Unless noted otherwise data is based on 25' (7.6m) of 1/4" (6mm) I.D. hose. Pressure must be increased if longer or smaller I.D. hose is used. Preheat flow will normally yield 4-6 second edge starts and 15-20 second pierce starts on 1" (25.4mm) material for SC series cutting tips, and on 1/2" (13mm) material for MC series tips.

HOSES: Do not use excessively long hoses or hoses with many hose unions, either will restrict gas flow and pressure causing lower cutting efficiency and possibly leading to dangerous operating conditions.

MANIFOLDING CYLINDERS: When required flows (cubic feet per hour - SCFH) exceed the recommended withdrawal rate from one cylinder then additional cylinders must be manifolded to provide safe and efficient operation. Acetylene must not be withdrawn at more than 1/7 of the cylinder capacity (47 SCFH for a 330 cu. ft. cylinder). Consult your gas supplier for manifolding instructions for the gases and cylinders supplied to you.

AVAILABILITY: Some tips included in Technical Data may no longer be available. Non-current tips have been included in this section for cross reference purposes.

FUEL GAS CHART

Generic Name	Trade Name
Acetylene	—
Methylacetylene-Propadiene (MPS)	MAPP®
Propane, Propane-Based Mixtures	Propane-butane, Flamex, Acetogen, Chem-O-Lene, FL. Industrial Gas, Hy-Temp, Fuel Gas, I.G. Gas, Chem-Gas, Lingas, Chemtane
Propylene	HPG, Apachi, B-Plus, Gulf HP Gas, HEF, B.T.U., Liquifuel
Natural Gas (Methane)	Natural Gas, City Gas

Safety • Performance • Durability

Heavy Duty "SC" Acetylene



SC12 Series

SC12 Series

Six preheat cutting tips for general hand and machine cutting. Provides excellent preheat characteristics required for machine cutting.

USE IN: Cutting Attachments - DG200 & SC200 Series
(Maximum size SC12-5). All SC & DG Series Hand Torches. All Machine Torches.

Oxy-Acetylene

Tips

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Consumption - SCFH			Speed I.P.M.	Drill Size	
			Cutting Oxygen		Preheat			Oxygen		Fuel Preheat		Jet	Preheat
			Reg.	Torch	Oxy	Acety.		Cutting	Preheat				
SC12-00	3/16"	5	20	20	10†	10	.050	24	7	6.5	26	68	75
SC12-0	1/4"	6	30	30	10†	10	.055	40	7.5	7	22	62	74
SC12-0	3/8"	10	35	35	10†	10	.055	50	7.5	7	20	62	74
SC12-1	1/2"	13	35	35	10†	10	.080	75	11	9.5	19	56	71
SC12-1	5/8"	16	40	40	10†	10	.080	85	11	9.5	17	56	71
SC12-2	3/4"	19	36	35	10†	10	.095	105	12	10.5	16	54	70
SC12-2	1"	25	41	40	10†	10	.095	115	12	10.5	14	54	70
SC12-2	1-1/4"	32	51	50	10†	10	.095	135	12	10.5	13	54	70
SC12-3	1-1/2"	38	42	40	10†	10	.100	170	14	12	12	51	68
SC12-3	2"	51	47	45	10†	10	.100	180	14	12	10	51	68
SC12-4	2-1/2"	64	38	35	10†	10	.125	240	15	13	9	45	62
SC12-4	3"	76	44	40	10†	10	.125	265	15	13	8	45	62
SC12-4	4"	102	54	50	10†	10	.125	315	16	14	7	45	62
SC12-5	5"	127	56	50	10†	10	.150	420	30	26*	7	41	57
SC12-5	6"	152	67	60	10†	10	.150	485	30	26*	6	41	57
SC12-5	8"	203	78	70	10†	10	.150	550	30	26*	5.5	41	57
SC12-6	10"	254	83	70	10†	10	.230	750	32	28*	5	32	57
SC12-6	12"	305	125	90	10†	10	.230	975	32	28*	4.5	32	57

† Listed pressure for 3-hose machine cutting torches only. * Minimum of one 350 cu. ft. cylinder required.

WARNING: High gas withdrawal rates will require cylinder manifolding. Consult your gas supplier.

Heavy Duty "SC" Acetylene



Heavy Duty Cutting
SC56 Series

SC56 Series Heavy Preheat

Heavy preheat cutting tips designed for cutting coated metals, heavy piercing, fast preheating and cutting thick steel sections up to 24" (610mm).

USE IN: Cutting Attachments - DG200 & SC200 Series
(Maximum size SC56-5). All SC & DG Series Hand Torches.
2-Hose Machine Cutting Torches (Maximum size SC56-8). 3-Hose Machine Cutting Torch.

Oxy-Acetylene

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Consumption - SCFH			Speed I.P.M.	Drill Size		Recm'd No. of Cylinders*
			Cutting Oxygen		Preheat PSI			Oxygen		Fuel Preheat		Jet	Preheat	
			Reg.	Torch	Oxy	Fuel		Cutting	Preheat					
SC56-1	1/2"	13	35	35	10†	10	.080	75	33	30	19	56	65	1
SC56-1	5/8"	16	40	40	10†	10	.080	85	33	30	17	56	65	1
SC56-2	3/4"	19	36	35	10†	10	.095	105	33	30	16	54	60	1
SC56-2	1"	25	41	40	10†	10	.095	115	33	30	14	54	60	1
SC56-2	1-1/4"	32	51	50	10†	10	.095	135	33	30	13	54	60	1
SC56-3	1-1/2"	38	42	40	10†	10	.100	170	43	39	12	51	57	1
SC56-3	2"	51	47	45	10†	10	.100	180	50	45	10	51	57	1
SC56-5	2" - 5"	127	56	50	10†	10	.150	420	57	52	7	41	54	2
SC56-5	6"	152	67	60	10†	10	.150	485	66	60	6	41	54	2
SC56-5	8"	203	78	70	10†	10	.150	550	72	65	5.5	41	54	2
SC56-7	8" - 14"	356	100	85	10†	10	.250	1250	110	100	4	28	54	2
SC56-9	14" - 20"	508	110	70	14†	12	.350	2150	145	130	3	3	54	3
SC56-9	24"	610	130	85	15†	13	.360	2600	175	160	2.5	3	54	4

† Listed pressure for 3-hose machine cutting torches only. Pressures shown are for 25' (7.6m) or less of 3/8" (10mm) I.D. hose. Increase pressures if longer hose is used. Use 1/2" (13mm) I.D. hose when hose length exceeds 100' (31m). * Cylinders required, based on 350 cu. ft. cylinder



Heavy Duty "SC" / Propane, Natural Gas



**SC40 Series
Standard Preheat
Two-Piece**

SC40 Series

Two-piece medium preheat cutting tips for general hand and machine cutting with propane, propane base fuel gases and natural gas.

USE IN: All SC & DG Series Hand Torches, Machine Cutting Torches & Cutting Assemblies.

**Oxy-Propane
Oxy-Natural Gas**

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Gas Consumption - SCFH			Speed I.P.M.	Drill Size Cutting Jet
			Cutting Oxygen		Preheat			Oxygen		Fuel Preheat		
	Inches	mm	Reg.	Torch	Oxy	Propane		Cutting	Preheat			
SC40-0	1/4"	6	30	30	10†	10	.055	40	38	8	22	62
SC40-0	3/8"	10	35	35	10†	10	.055	50	38	8	20	62
SC40-1	1/2"	13	35	35	10†	10	.080	75	38	8	19	56
SC40-1	5/8"	16	40	40	10†	10	.080	85	38	8	17	56
SC40-2	3/4"	19	36	35	10†	10	.095	105	38	8	16	54
SC40-2	1"	25.4	41	40	10†	10	.095	115	38	8	14	54
SC40-2	1-1/4"	32	51	50	10†	10	.095	135	38	8	13	54
SC40-3	1-1/2"	38	42	40	10†	10	.100	170	38	8	12	51
SC40-3	2"	51	47	45	10†	10	.100	180	38	8	10	51
SC40-4	2-1/2"	64	38	35	12†	10	.125	240	65	15	9	45
SC40-4	3"	76	44	40	12†	10	.125	265	65	15	8	45
SC40-4	4"	102	54	50	12†	10	.125	315	65	15	7	45

† Listed pressure for 3-hose machine cutting torches only.

Tips



Heavy Duty "SG" / Propane, Natural Gas

SC50 General and Heavy Cutting

Heavy preheat two-piece cutting tip series for hand and machine cutting up to 20" (508mm) thick steel.

USE IN: Cutting Attachments - DG200 & SC200 Series
 (Maximum size SC50-5) All SC & DG Series Hand Torches.
 2-Hose Machine Cutting Torches (Maximum size SC50-6)
 All 3-Hose Machine Cutting Torches.

Oxy-Propane
 Oxy-Natural Gas



SC50 Series - Heavy Preheat - Two-Piece

CAUTION: When using liquid oxygen, tips may require greater gas volume than a single cylinder is capable of producing. External evaporators or manifolding multiple cylinders may be necessary to supply sufficient gas flows.

Tips

PROPANE

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Gas Consumption - SCFH			Speed I.P.M.	Drill Size Cutting Jet	Recm'd No. of Fuel Gas Cyls.*
			Cutting Oxygen		Preheat			Oxygen		Fuel			
			Reg.	Torch	Oxy	Propane		Cutting	Preheat	Preheat			
SC50-0	1/4"	6	30	30	10†	10	.055	40	47	13	22	62	1
SC50-0	3/8"	10	35	35	10†	10	.055	50	47	13	20	62	1
SC50-1	1/2"	13	35	35	10†	10	.080	75	70	15	19	56	1
SC50-1	5/8"	16	40	40	10†	10	.080	85	70	15	17	56	1
SC50-2	3/4"	19	36	35	10†	10	.095	105	70	15	16	54	1
SC50-2	1"	25.4	41	40	10†	10	.095	115	70	15	14	54	1
SC50-2	1-1/4"	32	51	50	10†	10	.095	135	75	16	13	54	1
SC50-3	1-1/2"	38	42	40	10†	10	.100	170	75	16	12	51	1
SC50-3	2"	51	47	45	10†	10	.100	180	75	16	10	51	1
SC50-4	2-1/2"	64	38	35	10†	10	.125	240	75	16	9	45	1
SC50-4	3"	76	44	40	10†	10	.125	265	75	16	8	45	1
SC50-4	4"	102	54	50	10†	10	.125	315	80	17	7	45	1
SC50-5	5"	127	56	50	10†	10	.150	420	80	17	7	41	1
SC50-5	6"	152	67	60	10†	10	.150	485	80	17	6	41	1
SC50-5	8"	203	78	70	10†	10	.150	550	90	20	5	41	1
SC50-6	10"	254	83	70	40†	10	.230	750	230	50	5	32	2
SC50-6	12"	304	125	90	40†	12	.230	975	280	60	4.5	32	2
SC50-7	14"	354	125	90	60†	20	.250	1250	330	62	4.0	28	2
SC50-8	16"	406	125	90	60†	18	.300	1500	375	80	3.5	17	2
SC50-8	18"	457	125	90	60†	20	.340	1800	400	85	3.5	17	2
SC50-9	20"	508	125	90	60†	23	.350	2150	420	90	3.0	3	2

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Gas Consumption - SCFH			Speed I.P.M.	Drill Size Cutting Jet
			Cutting Oxygen		Preheat			Oxygen		Fuel		
			Reg.	Torch	Oxy	Natl. Gas		Cutting	Preheat	Preheat		
SC50-0	1/4"	6	30	30	6†	5	.055	40	62	38	22	62
SC50-0	3/8"	10	35	35	6†	5	.055	50	62	38	20	62
SC50-1	1/2"	13	35	35	8†	6	.080	75	70	40	19	56
SC50-1	5/8"	16	40	40	8†	6	.080	85	70	40	17	56
SC50-2	3/4"	19	36	35	8†	6	.095	105	70	40	16	54
SC50-2	1"	25.4	41	40	8†	6	.095	115	70	40	14	54
SC50-2	1-1/4"	32	51	50	8†	6	.095	135	70	40	13	54
SC50-3	1-1/2"	38	42	40	8†	6	.100	170	70	40	12	51
SC50-3	2"	51	47	45	8†	6	.100	180	70	40	10	51
SC50-4	2-1/2"	64	38	35	8†	6	.125	240	75	45	9	45
SC50-4	3"	76	44	40	8†	6	.125	265	75	45	8	45
SC50-4	4"	102	54	50	8†	6	.125	315	75	45	7	45
SC50-5	5"	127	56	50	8†	6	.150	420	82	50	7	41
SC50-5	6"	152	67	60	8†	6	.150	485	82	50	6	41
SC50-5	8"	203	78	70	8†	6	.150	550	82	50	5	41
SC50-6	10"	254	83	70	10†	8	.230	750	120	75	5	32
SC50-6	12"	304	125	90	15†	12	.230	975	165	100	4.5	32
SC50-7	14"	354	125	90	20†	16	.250	1250	200	120	4.0	28
SC50-8	16"	406	125	90	20†	18	.300	1500	220	135	3.5	17
SC50-8	18"	457	125	90	25†	23	.340	1800	250	150	3.5	17
SC50-9	20"	508	125	90	25†	23	.350	2150	250	150	3.0	3

NATURAL GAS

† Listed pressure for 3-hose machine cutting torches only. Regulator pressures are for 50' (13m) of 3/8" (10mm) I.D. hose. If longer or small I.D. hose is used, raise regulator pressures. If more than 100' (31m) of hose is required, use 1/2" (13mm) hose for additional length. *Based on 100 lb. cylinder = approximately 120 SCFH at 70°



Heavy Duty "SC" / Propane, Natural Gas



SC46 Series

SC46 One Piece Rugged Duty Cutting

Oxy-Propane
Oxy-Natural Gas

One-piece cutting tips designed for cutting dirty or heavily coated metals for rugged use to include scrapping, heavy construction or where excessive reflected heat is present.

USE IN: Cutting Attachments - DG200 & SC200 Series (Maximum size SC46-4).
All SC & DG Series Hand Torches.
All Machine Cutting Torches.

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Consumption - SCFH			Speed I.P.M.	Cutting Jet	Drill Size Preheat
			Cutting Oxygen		Preheat			Cutting Oxy.	Preheat Consumption				
	Inches	mm	Reg.	Torch	Oxy.	Propane	Oxy.		Propane				
SC46-2	3/4"	19	36	35	20†	10	.095	105	70	15	16	54	56
SC46-2	1"	25	41	40	20†	10	.095	115	70	15	14	54	56
SC46-2	1-1/4"	32	51	50	20†	10	.095	135	70	15	13	54	56
SC46-4	2-1/2"	64	38	35	20†	10	.125	240	70	15	9	45	56
SC46-4	3"	76	44	40	20†	10	.125	265	70	15	8	45	56
SC46-4	4"	102	54	50	20†	10	.150	315	70	15	7	45	56
SC46-5	5"	127	56	50	20†	10	.150	420	105	22	7	41	54
SC46-5	6"	152	67	60	20†	10	.150	485	105	22	6	41	54
SC46-5	8"	203	78	70	20†	10	.150	550	105	22	5	41	54
SC46-6	10"	254	83	70	20†	12	.200	750	105	22	5	32	54
SC46-6	12"	305	125	90	20†	12	.230	975	105	22	4.5	32	54

† Listed pressure for 3-hose machine cutting torches only.

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Consumption - SCFH			Speed I.P.M.	Cutting Jet	Drill Size Preheat
			Cutting Oxygen		Preheat			Cutting Oxy.	Preheat Consumption				
	Inches	mm	Reg.	Torch	Oxy.	Nat. Gas	Oxy.		Oxy.	Nat. Gas			
SC46-2	3/4"	19	36	35	20†	10	.095	105	70	41	16	54	56
SC46-2	1"	25.4	41	40	20†	10	.095	115	70	41	14	54	56
SC46-2	1-1/4"	32	51	50	20†	10	.095	135	70	41	13	54	56
SC46-4	2-1/2"	64	38	35	20†	10	.125	240	70	41	9	45	56
SC46-4	3"	76	44	40	20†	10	.125	265	70	41	8	45	56
SC46-4	4"	102	54	50	20†	10	.150	315	70	41	7	45	56
SC46-5	5"	127	56	50	20†	10	.150	420	52	52	7	41	54
SC46-5	6"	152	67	60	20†	10	.150	485	52	52	6	41	54
SC46-5	8"	203	78	70	20†	10	.150	550	52	52	5	41	54
SC46-6	10"	254	83	70	20†	12	.200	750	90	52	5	32	54
SC46-6	12"	305	125	90	20†	12	.230	975	90	52	4.5	32	54

† Listed pressure for 3-hose machine cutting torches only.

Tips



Heavy Duty "SC" / Propylene (Also propylene based fuel gases)

SC60 Series

Oxy-Propylene

Two-piece medium preheat cutting tips designed to provide optimum performance with propylene or propylene base fuel gases.

USE IN: Cutting Attachments - DG200 & SC200 Series (Maximum size SC60-5).
All SC & DG Series Hand Torches.
2-Hose Machine Cutting Torches (Maximum size SC60-6).
All 3-Hose Machine Cutting Torches.



SC60 Series Medium Preheat Two-Piece

Tips

Tip Number	Metal Thickness		Pressure - PSIG				Kerf Width	Consumption - SCFH			Speed I.P.M.	Drill Size Cutting Jet
			Cutting Oxygen		Preheat PSI			Oxygen		Propylene		
	Inches	mm	Reg.	Torch	Oxy	Propylene		Cutting	Preheat	Preheat		
SC60-0	1/4"	6	30	30	10†	10	.053	40	38	9	22	62
SC60-0	3/8"	10	35	35	10†	10	.055	50	38	9	20	62
SC60-1	1/2"	13	35	35	10†	10	.080	75	38	9	19	56
SC60-1	5/8"	16	40	40	10†	10	.080	85	38	9	17	56
SC60-2	3/4"	19	36	35	10†	10	.095	105	38	9	16	54
SC60-2	1"	25.4	41	40	10†	10	.095	115	38	9	14	54
SC60-2	1 1/4"	32	51	50	10†	10	.095	135	38	9	13	54
SC60-3	1 1/2"	38	42	40	10†	10	.100	170	38	9	12	51
SC60-3	2"	51	47	45	10†	10	.100	180	38	9	10	51
SC60-4	2 1/2"	64	38	35	12†	10	.125	240	58	15	9	45
SC60-4	3"	76	44	40	12†	10	.125	265	58	15	8	45
SC60-4	4"	102	54	50	12†	10	.125	315	58	15	7	45
SC60-5	5"	127	56	50	12†	10	.150	420	58	15	7	41
SC60-5	6"	153	67	60	12†	10	.150	485	58	15	6	41
SC60-5	8"	203	78	70	12†	10	.150	550	58	15	5	41
SC60-6	10"	254	83	70	12†	10	.230	750	58	15	5	32
SC60-6	12"	305	125	90	12†	10	.230	975	58	15	4.5	32

† Listed pressure for 3-hose machine cutting torches only.

Heavy Duty "SC" Special Purpose / LP Gas

General Gouging - SC2-2 & SC2-4 Oxy-Propane

For removing old welds or cracks, for veeing and groove cutting.



General Gouging SC2-2

Heating - SC112 Oxy-Propane

Provides lots of heat fast with economical LP Gas and Oxygen.
Not recommended for use in cutting assemblies.



Heating SC112

Gouging, Heavy Duty - SC23-3 Oxy-Propane



Gouging SC23-3 SC23-3M

Gouging, Heavy Duty - SC23-3M Oxy-Propylene

For removing old welds or cracks, for veeing and groove cutting.

Use In: DG200 & SC200 Series Cutting Attachments (Except SC112). All SC & DG Series Hand Torches & Machine Torches.

Tip Number	Purpose	Capacity (inches)	Capacity (mm)	Fuel Gas	Oxy Pressure	Fuel Gas Pressure	Oxy Consumption	Fuel Consumption	Oxy Drill Size	Fuel Gas Configuration
SC2-2	Gouging (General)	5/16" wide x 1/8" deep	8 wide x 3 deep	Propane	60	22	389	53	53 31	Slots
SC2-4	Gouging (General)	3/8" wide x 1/4" deep	10 wide x 6 deep	Propane	75	22	564	53	44 28	Slots
SC112	Heating	289,000 BTU's	N/A	Propane	60	25	495	125 *	N/A	Slots
SC23-3	Gouging (Heavy)	3/8" wide x 1/4" deep	10 wide x 6 deep	Propane	50-60	12-18	174	31	50	Slots
SC23-3M	Gouging	1/4" wide x 3/8" deep	6 wide x 10 deep	Propylene	50-60	10-15	174	31	50	Slots

* 2 cylinders required - based on 100 lb. cylinders.

