

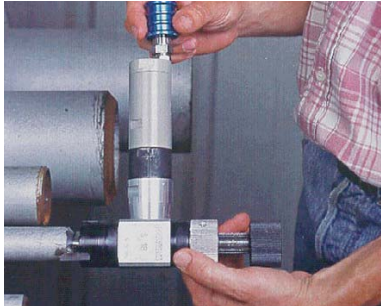
## S 18 PIPE BEVELING MACHINE

■ The air powered S 18 beveling machine is a rugged portable weld-end preparation lathe. It will perform repeatable quality weld preps on most metal pipes including stainless steel, from 0.70" to 1.72" I.D. (18 mm to 42 mm O.D.).

The S 18 will bevel, face and counterbore individually or in a synchronized operation.

■ The S 18 is easy to install on all pipes and completely torque accepting (requires no holding device during machining).

■ The PROTEM S 18 unit requires only 42 mm minimum clearance, thereby allowing precise machining within very restricted working areas.



### TECHNICAL SPECIFICATIONS

Clamping capacity	ID range: 18 mm I.D. to 43.75 mm I.D.
Machining capacity	18 mm I.D. to 42 mm O.D.
Tool rotation	Off load: 200 rpm
Weight	9.8 pounds (2 kg)
Feed	35 mm
Drive	Pneumatic 0.5 HP - 6 bars - 500 l/mn
Optional equipment	Right angle feed Lever feed Auto clamping (see SIBCA) Milling head

### DIMENSIONS

