

BEVELING WORKBENCH BB 12" - 24"

■ This tool allows to perform up to 4 simultaneous machining operations (internal/ external bevels, land, counterboring) on tubes ranging from 323 mm O.D. to 610 mm O.D up to 45 mm chips wall thickness.

■ These BB heavy duty pipe bevelling machines have been designed for prefabrication for today's heavy wall pipe thickness

■ It is powered by a 15 kw electric drive with electronical speed adjustment, manuel feed (optional electrical drive) and manual clamping (optional electric drive)

■ High speed machining with carbide inserts

■ Exemple: 323 x 25 mm wall = 1 minute only.



OPTIONS

- Semi-automatic clamping
- Semi-automatic feed
- Lubrication
- Chip conveyor
- Independant control panel
- ID trackers conveyor

TECHNICAL SPECIFICATIONS

Clamping capacity	320 mm to 630 mm Ext.
Machining capacity	323 to 610 mm (12" to 24")
Maximum wall thickness	45 mm total length for the chips
Tool bits	Carbide inserts (possibility of 4 tool holders)
Rotation speed	16 rpm to 80 rpm
Feed stroke	150 mm
Electric power	37 kW
Volts	380/ 400 volts – 50 Hz (other consult us)
Weight	8 000 kg
Dimensions H x l x L	2 014 x 2 930 x 2 000 mm