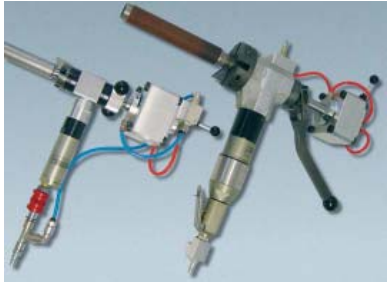


## BEVELING MACHINES WITH AUTOMATIC CLAMPING - TYPE S 18 CA / US 25 CA

■ The S 18 CA / US 25 CA portable pipe beveling tools are designed for high quality beveling, facing and machining on pipe and tube.

■ The main plus of these machines is their clamping system into the tube by simply acting on a pneumatic on/off distributor which allows a clamping in 2 seconds only.

■ The standard tool plate will accept up to 4 tool bits allowing to face bevel and counterbore simultaneously. Once preset for large series or repetitive work, the S18 CA / US 25 CA are capable of performing repeatable high quality weld preparations on all machinable alloy pipes including stainless steel...



### TECHNICAL SPECIFICATIONS

Model	S 18 CA	US 25 CA
Stroke	12 mm	25 mm
Clamping range	Shaft #1: dia. 12 to 24 Shaft #2: dia. 18 to 38	Shaft #1: dia. 18 to 22.5 Shaft #2: dia. 25.4 to 88.9
Machining range	12 mm ID to 30 mm OD (with shaft #1) 18 mm ID to 24 mm OD (with shaft #2)	18.8 mm ID to 27.5 mm OD (with shaft #1) 25.4 mm ID to 88.9 mm OD (with shaft #2)
Tool rotation	150 rpm	200 rpm
Drive	0.5 HP	1 HP
Air inlet	6 bars - 500 l/min	6 bars - 1200 l/min
Weight	5 kg	7 kg
Optional equipment	- Balancer - Machining limit stop - Air exhaust	- Balancer - Milling cutter - Machining limit stop - Air exhaust

### DIMENSIONS

