

EZ PURGE™

Time & Cost Saving Worksheet

1. Pipe Size	5. Number of Welds
24"	20

LABOR UNIT CALCULATION CHART*		
Enter Labor cost / hour	Regular	Overtime
Welder	US \$35	
Pipe Filter	\$30	
Helper	\$20	
Other	\$15	
2. Total Labor cost / hour	\$100.00	

*Enter hourly labor rate in local currency. Rates indicated are for demonstration purposes only.

CONVENTIONAL PAPER VS. EZ PURGE™ TIME SAVING CHART*		
Pipe size	Time Saved per pair of dam	Time Ratio
4	15 mins	.25
6	20 mins	.33
8	20 mins	.33
10	25 mins	.42
12	25 mins	.42
14	30 mins	.50
16	30 mins	.50
18	30 mins	.50
20	40 mins	.66
24	3. 40 mins	4. .66

*Above rates based on internal time studies. Individual results may vary and result in significantly greater savings.

Example Calculation:

Figures obtained from corresponding references in tables above.

1. Enter Pipe Size	2. Enter Total Labor cost / hr	X	3. Time Saved per weld	X	5. Number of Welds	=	Total Time Saved
24"	\$100.00		40 mins		20		800 mins
			4. Enter Time Ratio per weld				Total Cost Saved
			.66				\$1320
			Cost Saved per weld				
			\$66.00				

*Even after paying for EZ Purge™ the resulting savings are still substantial, not only in money but time as well.
US and Foreign patent pending.

EZ PURGE™

Time & Cost Saving Worksheet

Figure out your time and cost saved.

1. Pipe Size	5. Number of Welds

LABOR UNIT CALCULATION CHART*		
Enter Labor cost / hour	Regular	Overtime
Welder		
Pipe Filter		
Helper		
Other		
2. Total Labor cost / hour		

*Enter hourly labor rate in local currency.

CONVENTIONAL PAPER VS. EZ PURGE™ TIME SAVING CHART*		
Pipe size	3. Time Saved per pair of dam	4. Time Ratio
4	15 mins	.25
6	20 mins	.33
8	20 mins	.33
10	25 mins	.42
12	25 mins	.42
14	30 mins	.50
16	30 mins	.50
18	30 mins	.50
20	40 mins	.66
24	40 mins	.66

*Above rates based on internal time studies. Individual results may vary and result in significantly greater savings.

Example Calculation:

Figures obtained from corresponding references in tables above.

1. Enter Pipe Size	2. Enter Total Labor cost / hr	X	3. Time Saved per weld	X	5. Number of Welds	=	Total Time Saved (#5x3)
			4. Enter Time Ratio per weld				Total Cost Saved (#6x5)

*Even after paying for EZ Purge™ the resulting savings are still substantial, not only in money but time as well.