



- Lastek 85 high strength, deeply penetrating arc, ferritic-austenitic
- Lastek 90 highest strength, very soft arc, ferritic-austenitic
- Lastek 85C TIG rod for problem steels, from 1.0 to 3.2mm
- Lastek 807 joining problem steel, buffer layer for hardfacings
- Lastek 809 all positional welding of difficult to weld steels, 309LMO type
- Lastek 8000 high efficiency electrode, joining stainless to carbon steel
- Lastek 9066 nickel base, proven crack resistance
- Lastifil 807 austenitic, solid wire for problem steels

CAST IRON REPAIRS, MOTORBLOCKS, PUMPS, MACHINE PARTS



- Lastek 40E grey cast iron, also on contaminated surfaces
- Lastek 41E joining cast iron to steel, higher strength than standard electrodes
- Lastek 42E for thin and complicated castings
- Lastek 43 base layer on burned or oxidized cast iron
- Lastek 415 flux cored TIG rod for repairing small defects in cast iron
- Lastek 1900 gouging, excellent for preparation of repairs
- Lastifil 41G semi automatic flux cored welding wire for all types of cast iron

HARDFACING, CRUSHERS, AUGERS, CEMENT INDUSTRY, MINES...



- Lastek 24 hardfacing, severe abrasion
- Lastek 25 shock and compression resistant, machinable hardfacing
- Lastek 27 multilayer hardfacing, severe impact and abrasion resistance, 60HRC
- Lastek 210E tubular electrode with tungsten carbides
- Lastek 211 sintered electrode, tungsten carbides
- Lastek 231 high speed steel, cutting tools, 65HRC
- Lastek 256E cobalt base, corrosion and wear at high temperatures
- Lastek 2009 oxy ac depositing tungsten carbides in nickel base matrix
- Lastek 2400 very severe abrasion with impact, 68HRC
- Lastek 2550 building up valves and valve seats, 42 to 48HRC
- Lastifil 812 chromium based wire: maintains its hardness of 40HRC, even at 500°C
- Lastifil 236TM flux cored wire, Ar CO2 shielding gas, 600HB
- Lastifil 239GM flux cored wire, open arc, 600HB
- Lastifil 2400G flux cored wire, open arc, highest abrasion resistance
- Lastifil 8071 flux cored wire, open arc, base layer for hardfacings

SPECIAL APPLICATIONS: CUTTING, HEATING, RIVETING, UNDER WATER WELDING



- Lastek 1000 cutting all metals without compressed air
- Lastek 1001 heating and preheating all metals locally- no deposit
- Lastek 1010 riveting and one side spot welding of steel and stainless steel
- Lastek 1900 gouging and chamfering

STAINLESS STEEL, REFRACTORY STEEL, NICKEL ALLOYS



- Lastek 801 stabilized 318 type, excellent weldability, diameter 1.5 and up
- Lastek 802 AWS 310 type, best crack resistance on the market
- Lastek 803 low carbon, for 304L, smooth and nice beads, high corrosion resistance
- Lastek 804 low carbon 316L, very nice beads
- Lastek 8009 welding 904L, 2RK65, B6...
- Lastek 852C TIG rod for duplex steel such as 1.4462
- Lastek 982 TIG rod on nickel base for inconel 600
- Lastek 925 welding inconel 625
- Lastek 9065 MMA electrode for welding Inconel, Incoloy, Hastelloy, Monel
- Lastifil 804 semi automatic welding of AWS 304 and 316
- Lastifil 8003 309LSi welding wire